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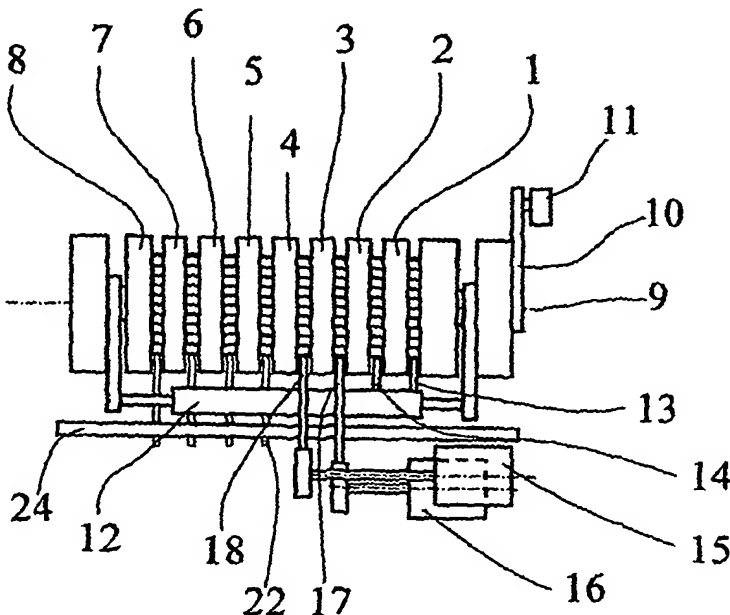
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(54) Title: **NUMBERING PROCESS AND NUMBERING BOX TO CARRY OUT THE PROCESS**



(57) Abstract: The numbering box for typographic numbering in sheet or web fed printing machines, said box numbering with p digits k\*n items on said sheets or web for allowing a sequential collecting of said items in the finishing and collating process of layers of q sheets or of web cut into layers of q sheets, wherein said box carries out a purely sequential actuation for digits 1 to s, where 10S is smaller or equal to q, a purely individually settable actuation for digits s+1 to r, where the maximum number printable by digits 1 to s and s+1 to r is smaller or equal to k\*n\*q, and a sequential actuation for digits r+1 to p.

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